



Material - ASME EN 1706 AC- 51400

Standard Specification for Aluminium and Aluminium Alloys - Casting

Group - Non-Ferrous Aluminium Alloy

Sub Group - ASME EN 1706 Aluminium and Aluminium Alloys - Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	0.050 max.	As-Cast	
Iron	Fe %	0.550 max.		
Magnesium	Mg %	4.500 - 6.500		
Manganese	Mn %	0.450 max.		
Silicon	Si %	1.500 max.		
Titanium	Ti %	0.200 max.		
Beryllium	Be %	0.005 max.		
Zinc	Zn %	0.100 max.		
Other	Ot%	0.150 max.		
Aluminium	Al %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 160 - 180 Yield Strength in Mpa 100 - 110 Elongation in % 3 min. Reduction of Area in % - Hardness in HB 60 - 65 Impact in Joule -	
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-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN AC-51400	DIN	Germany	Casting
EN AC-51400	BS	British	Casting
Al Mg5(Si)	ISO	International	Casting
EN AC-51400	AFNOR NF	France	Casting
EN AC-51400	UNE	Spain	Casting
EN AC-51400	UNI	Italy	Casting
EN AC-51400	SFS	Finland	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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